

Work Order ID 76428

Monday, November 14, 2011 10:53:07 AM

76428

Ship speed 7m/100ft Page 1

Item ID: D407-802-111

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: 5 Door Opener Installation, STD Crew Door

Start Date: 11/14/2011 Start Qty: 2.00

2

Cust Item ID:

Required Date: 11/17/2011 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: MLFDate: 11-11-14

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN-D407-802-1

A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D407-802-111 CHG001

Sulu/17

JLW MLS 11-11-14
(9)

105

Pick Kit

0.00

105

Packaging

Memo

0.00

Packaging

SP 11-11-15

110

QC4- 100% Inspect kits for completeness

0.00

110

QC

Memo

0.00

Quality Control

Sulu/17
Sulu/16

(82)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 76428***76428***

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Monday, November 14, 2011 10:53:07 AM

Item ID: D407-802-111

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: 5 Door Opener Installation, STD Crew Door

Start Date: 11/14/2011 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 11/17/2011 Req'd Qty: 2.00 ***2***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
120	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD407-802-111								
	Location: _____								
	PPP rev: <u> A </u>								
130									
130	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

11-11-11
(2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 76428

Parent Item: D407-802-111

Parent Item Name: 5 Door Opener Installation, STD Crew Door

Start Date: 11/14/2011

Required Date: 11/17/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 10.12.03 as per dwg rev.A DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D407-802-011 Crew Door Opener Installation, LH

Manufactured No

105 Each 1.0000

Location

Loc Qty

Loc Code

FG060

1

64328

1

D407-802-012 Crew Door Opener Installation, RH

Manufactured No

105 Each 1.0000

Location

Loc Qty

Loc Code

FG060

1

64386

1

D407-802-017 Passenger Door Opener Installation, LH

Manufactured No

105 Each 1.0000

Location

Loc Qty

Loc Code

FG060

1

64346

1

D407-802-018 Passenger Door Opener Installation, RH

Manufactured No

105 Each 1.0000

Location

Loc Qty

Loc Code

FG060

1

64347

1

D407-802-019 Baggage Door Opener Installation, Composite

Manufactured No

105 Each 0.0000

SP B 76432 11-11-16

SP B 76433

B 76431 SP 11-11-16

B 76430 SP 11-11-16

B 76429

5.5 D407-802-111/-113/-115/-117 Combination Kits.

Qty -111	Qty -113	Qty -115	Qty -117	Part Number	Description
1	1	1	1	D407-802-111	5 DOOR OPENER KIT (STD CREW DOOR)
1	1	1	1	D407-802-113	5 DOOR OPENER KIT (HIGH VIS CREW DOOR)
1	1	1	1	D407-802-115	4 DOOR OPENER KIT (STD CREW DOOR)
1	1	1	1	D407-802-117	4 DOOR OPENER KIT (HIGH VIS CREW DOOR)
1		1		D407-802-011	CREW DOOR OPENER KIT, LH
1		1		D407-802-012	CREW DOOR OPENER KIT, RH
	1		1	D407-802-013	HIGH VISIBILITY DOOR OPENER KIT, LH
	1		1	D407-802-014	HIGH VISIBILITY DOOR OPENER KIT, RH
1	1	1	1	D407-802-017	PASSENGER DOOR OPENER KIT, LH
1	1	1	1	D407-802-018	PASSENGER DOOR OPENER KIT, RH
1	1			D407-802-019	BAGGAGE DOOR OPENER KIT, COMPOSITE

5.6 D407-802-211/-213/-215 Door Prop Kits.

Qty -211	Qty -213	Qty -215	Part Number	Description
1	1	1	D407-802-211	DOOR PROP KIT
1	1	1	D407-802-213	DOOR PROP KIT
1	1	1	D407-802-215	DOOR PROP KIT
1			D3552-15	DOOR PROP
	1		D3552-17	DOOR PROP
		1	D3552-19	DOOR PROP

